ST27 Assembly Instructions

Important Information

Caution: The XR27 Column weight is 84 pounds (380kg) net. It requires two or more persons to safely handle.

Assembly Instructions

It is recommended that the Professionals at your McIntosh Dealer, who are skilled in all aspects of installation and operation, install the XR27 Loudspeaker System and any associated audio equipment. Refer to page 7 of the XR27 Owner's Manual along with the information below:

Unpacking the Column

1. Remove the banding material from the shipping carton and lift off the top of the shipping carton and set it aside.
2. Lift up on the rear of the Loudspeaker System Column, near the foam packing material at both ends. Place the entire Loudspeaker Assembly (Column, Grille and foam packing material) next to the bottom shipping carton on a flat surface.
3. Release the Loudspeaker Grille from the packing material by opening the slit in the packing material located on the top center. Remove the Loudspeaker Grille from the protective shipping wrap and set it aside.

4. In a similar manner, lift out the Loudspeaker System and set it aside.
5. Replace the shipping carton top onto the shipping carton bottom. Take the two center pieces of the just removed packing material and lay it down flat onto the top of the shipping carton.
6. Carefully remove the protective shipping bag(s) from the Loudspeaker System so as not to mar the Column Finish or damage the Loudspeaker Drivers.
7. Place the Loudspeaker System on top of the packing material located on top of the shipping carton making sure to align the Bottom End to the end of the shipping carton. Refer to figure 1.

Unpacking the Column Base

8. Locate and remove the bags of hardware, screws with washers and Allen Wrench Tool taped to the top of the foam packing material.
9. Lift and remove the Column Base from the packing material and remove it from the plastic bag.
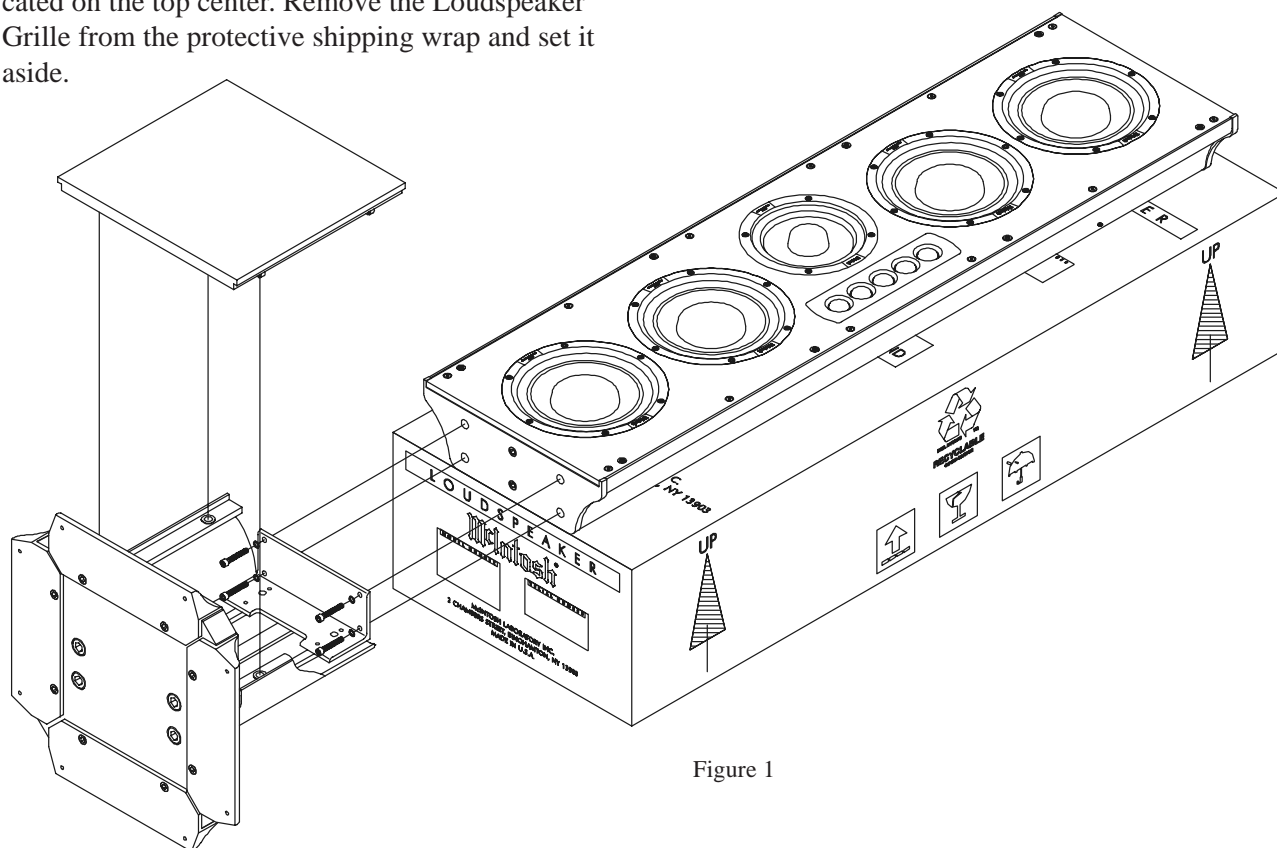

Figure 1

Assembling the Column

10. Using the supplied Allen Wrench, remove two screws from each side of the Loudspeaker Bottom. Refer to figure 1.

11. Remove the Front Cover from the Column Base and set it aside.

12. Orient the Column Base so the metal extrusion lines up with the Loudspeaker System extrusion.

13. Attach the Column Base to the Loudspeaker System using the four supplied machine bolts and washers. Refer to figure 1.

14. Align the Grille fastening pins to the Column Grommets (there are four pins on each side). Carefully push down to secure the Grille to the Loudspeaker.

15. Reattach the previously removed Front Cover to the Column Base.

Optional Feet

16. One set of optional feet (eight Tiptoes and eight Glides) are supplied with the ST27 Column Base. To prevent crushing carpet use the Tiptoe Spikes; to protect non-carpeted flooring use the Chrome Glides. Both the Glides and Tiptoes have a threaded shaft and locking nut that screw into the tapped holes in the bottom of the ST27's base rails. The feet can be independently adjusted to compensate for uneven flooring. Refer to figure 2.

Tiptoes   Glides

Figure 2

17. Stand the Column upright.

18. Proceed to page 10 of the XR27 Owner's Manual for placing the XR27 Loudspeaker System in a room.